



Oil Pump

Overhaul

NOTE:

- Use new O-rings when reassembling.
- Apply oil to O-rings before installation.

6 x 1.0 mm
6 N-m (0.6 kg-m, 4 lb-ft)

PUMP COVER
Inspection, page 8-8, 8-9

PUMP HOUSING
Inspection, page 8-8, 8-9

OIL SEAL
Installation, page 8-9
Replace.

OUTER ROTOR
Inspection, page 8-8, 8-9

INNER ROTOR
Inspection, page 8-8, 8-9

WASHER
Replace.

SEALING BOLT 18 mm
50 N-m (5.0 kg-m, 36 lb-ft)

RELIEF VALVE
Valve must slide freely
in housing bore.
If valve is scored,
replace it.

VALVE SPRING

O-RING
Replace.

SEALING BOLT 20 mm
40 N-m (4.0 kg-m, 29 lb-ft)

