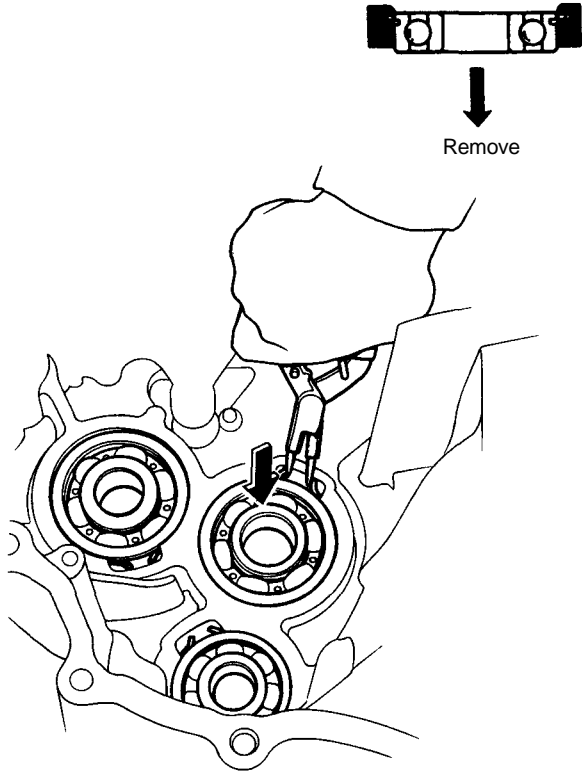


Transmission Housing Bearings

Replacement

1. To remove the mainshaft, countershaft and secondary shaft bearings from the transmission housing, expand each snap ring with the snap ring pliers, then push the bearing out.

NOTE: Do not remove the snap rings unless it's necessary to clean the grooves in the housing.



2. Expand each snap ring with the snap ring pliers, insert the new bearing part-way into it, then release the pliers. Push the bearing down into the transmission until the ring snaps in place around it.

